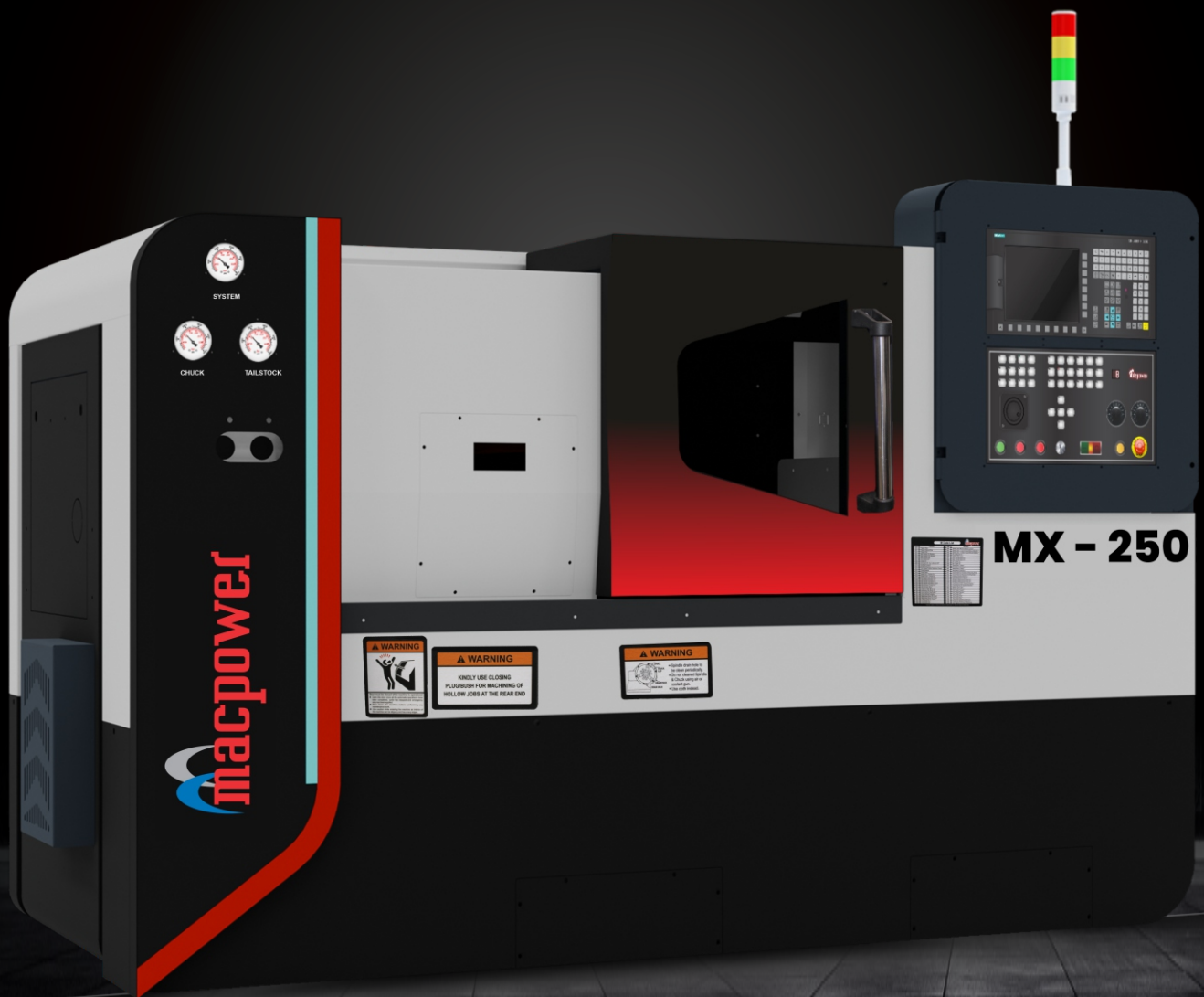


ALL **NEW** 5TH GENERATION

SERIES



TURNING MACHINING CENTER



MX SERIES

ONE NUMBER - MULTI SOLUTIONS

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MX - 250 MACHINE CONFIGURATIONS

DESCRIPTION

CAPACITY

Standard Turning Dia.	mm	Ø 150
Maximum Turning Dia.*	mm	Ø 150
Swing Over Bed	mm	Ø 350
Maximum Turning Length	mm	250
Distance Between Center	mm	280

SLIDES

Cross (X axis) Travel	mm	85
Longitudinal (Z axis) Travel	mm	250
Rapid Feed (X axis)	m/min	24
Rapid Feed (Z axis)	m/min	24

MAIN SPINDLE

Spindle Nose	-	A2-5
Spindle Bore	mm	Ø 54
Max. Bar Capacity	mm	Ø 42
Chuck Size	mm	Ø 165 x 3 Jaw
Speed Range	rpm	50 - 4000
Full Power Range	rpm	1000 - 2333
Spindle Motor (Continues Rating)	KW	5.5 / 7.5
Spindle Motor (15min. Rating)	KW	5.5 / 7.5

TURRET

TYPE	-	HTP - 80
Number of Stations	No	8
Tool Size	mm	25 x 25
Max. Boring Bar Capacity	mm	Ø 40

TAIL STOCK

Quill Tapper	-	MT 4
Quill Diameter	mm	Ø 70
Quill Stroke	mm	80

ACCURACY

Positioning Accuracy	mm	0.008
Repeatability	mm	0.007

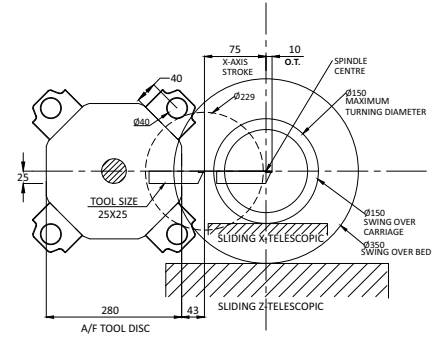
OTHER DATA

Weight (Approx.)	kg	2500
Dimensions (W x D x H)(Approx.)	mm	1800x2180x1580

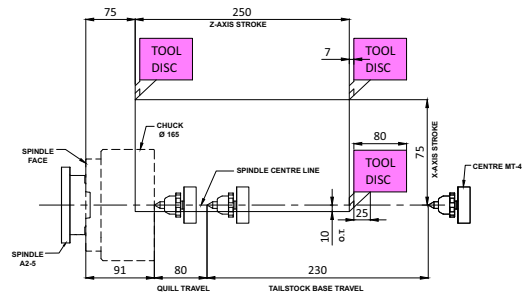
SYSTEM

Fanuc	-	OI TF PLUS
Siemens	-	828 D

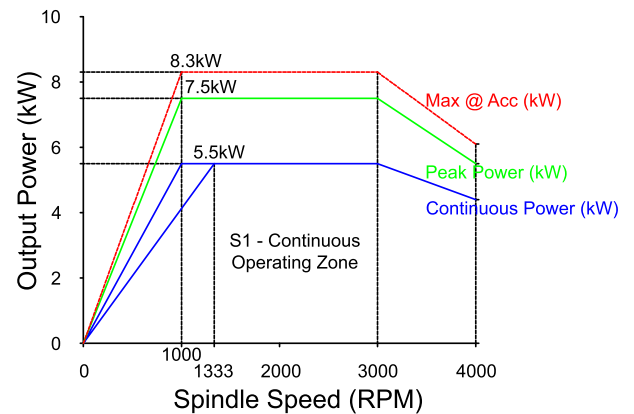
TOOL INTERFERENCE DIAGRAM



MACHINING RANGE



POWER DIAGRAM



*Max Turning Dia is For Limited Length

COMPONENTS



MACPOWER CNC MACHINES LIMITED

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