

**GX - 100
TWIN**

**EMPOWERED
INNOVATION**



**GX
SERIES**

ONE NUMBER - MULTI SOLUTIONS

FOR SALES INQUIRIES & CUSTOMER CARE

96-1098-1098



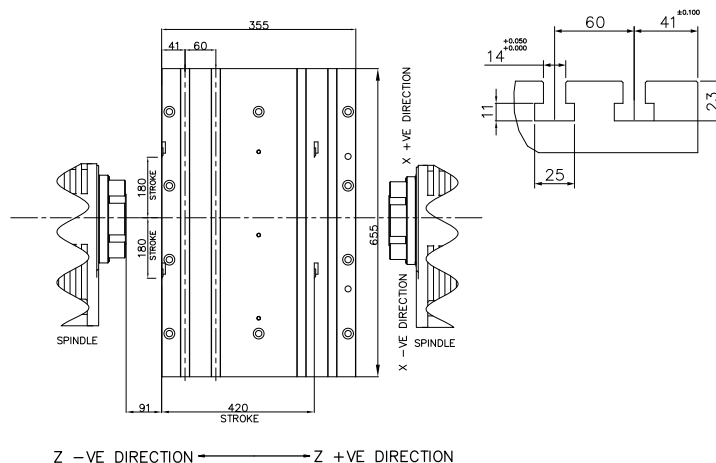
TEXT

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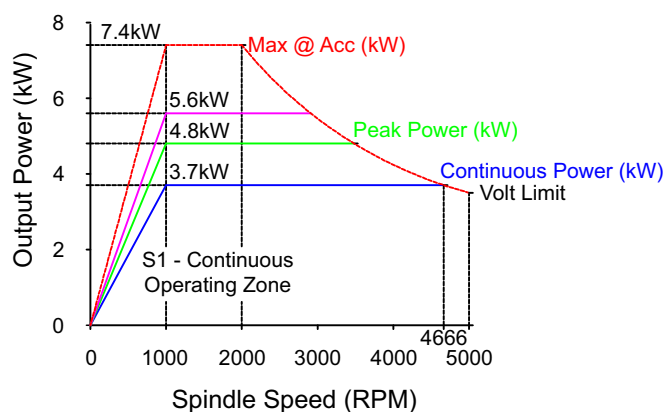
GX 100 TWIN MACHINE CONFIGURATIONS

DESCRIPTION	UNIT	GX 100
CAPACITY		Twin
Standard Turning Dia.	mm	Ø 100
Maximum Turning Dia.*	mm	Ø 200
Swing Over Bed	mm	Ø 375
Maximum Turning Length	mm	140
SLIDES		
Cross (X axis) Travel	mm	360
Longitudinal (Z axis) Travel	mm	420
Rapid Feed (X axis)	m/min	24
Rapid Feed (Z axis)	m/min	24
MAIN SPINDLE		
Spindle Nose	-	A2-5
Spindle Bore	mm	Ø 54
Max. Bar Capacity	mm	Ø 42
Chuck Size	mm	Ø 165 x 3 Jaw
Speed Range	rpm	50 - 4000
Full Power Range	rpm	1000-3000
Spindle Motor (Continues Rating)		5.5 / 7.5
Spindle Motor (15min. Rating)	KW	(Siemens)
TOOLING ARRANGEMENT		
No. of Tools	No.	10
Tool Size	mm	25 x 25
Max. Boring Bar Capacity	mm	Ø 32
ACCURACY		
Positioning Accuracy	mm	0.008
Repeatability	mm	0.007
OTHER DATA		
Weight (Approx.)	kg.	4450
Dimensions (L x W x H)(Approx.)	mm	3490x1980x1965
SYSTEM		
Fanuc	-	OI TF PLUS
Siemens	-	828 D

TOOL INTERFERENCE DIAGRAM



POWER DIAGRAM



COMPONENTS



MACPOWER CNC MACHINES LIMITED

- Regd. office address : Plot No. 2234, Near Kranti Gate, GIDC, Metoda - 360 021. Rajkot, Gujarat. (INDIA)
- +91 2827 287930 / 31
- sales@macpowercnc.com
- www.macpowercnc.com



FOR MORE INFORMATION PLEASE CONTACT

WEST ZONE

Rajkot	:	93777 87930
Jamnagar	:	74860 42366
Surendranagar	:	74860 42366
Morbi	:	93777 87930
Bhavnagar	:	93777 87930
Ahmedabad	:	93775 87930
Sanand	:	93775 87930
Anand	:	93775 87930
Baroda	:	63560 02810
Halol	:	63560 02810
Surat	:	63560 02810
Vapi	:	63560 02810
Mumbai (C)	:	70964 55955
Mumbai (W)	:	93203 87930
Nasik	:	93713 87930
Aurangabad	:	93456 87930
Kolhapur	:	70690 11499
Pune	:	93210 87930
Ahmednagar	:	93210 87930

NORTH ZONE

Delhi	:	76000 10288
Faridabad	:	74860 29853
Ghaziabad	:	70690 75161
Noida	:	70690 75161
Gurgaon	:	72111 02847
Haryana	:	89504 69265
Sonapat	:	89504 69265
Ludhiana	:	99886 93302
Mohali	:	99886 93302
Jaipur	:	72111 88869
Alwar	:	72111 88869
Jodhpur	:	72111 88869

EAST ZONE

Kolkata	:	93758 45361
Jameshpur	:	93758 45361

SOUTH ZONE

Hyderabad	:	72111 03869
Bangalore	:	72111 03869
Chennai	:	63560 02822
Belgaum	:	91641 02610
Coimbatore	:	72111 02822
Trichy	:	72111 02822
Kerala	:	72111 02822

CENTRAL ZONE

Indore	:	99747 97756
Bhopal	:	87706 96570