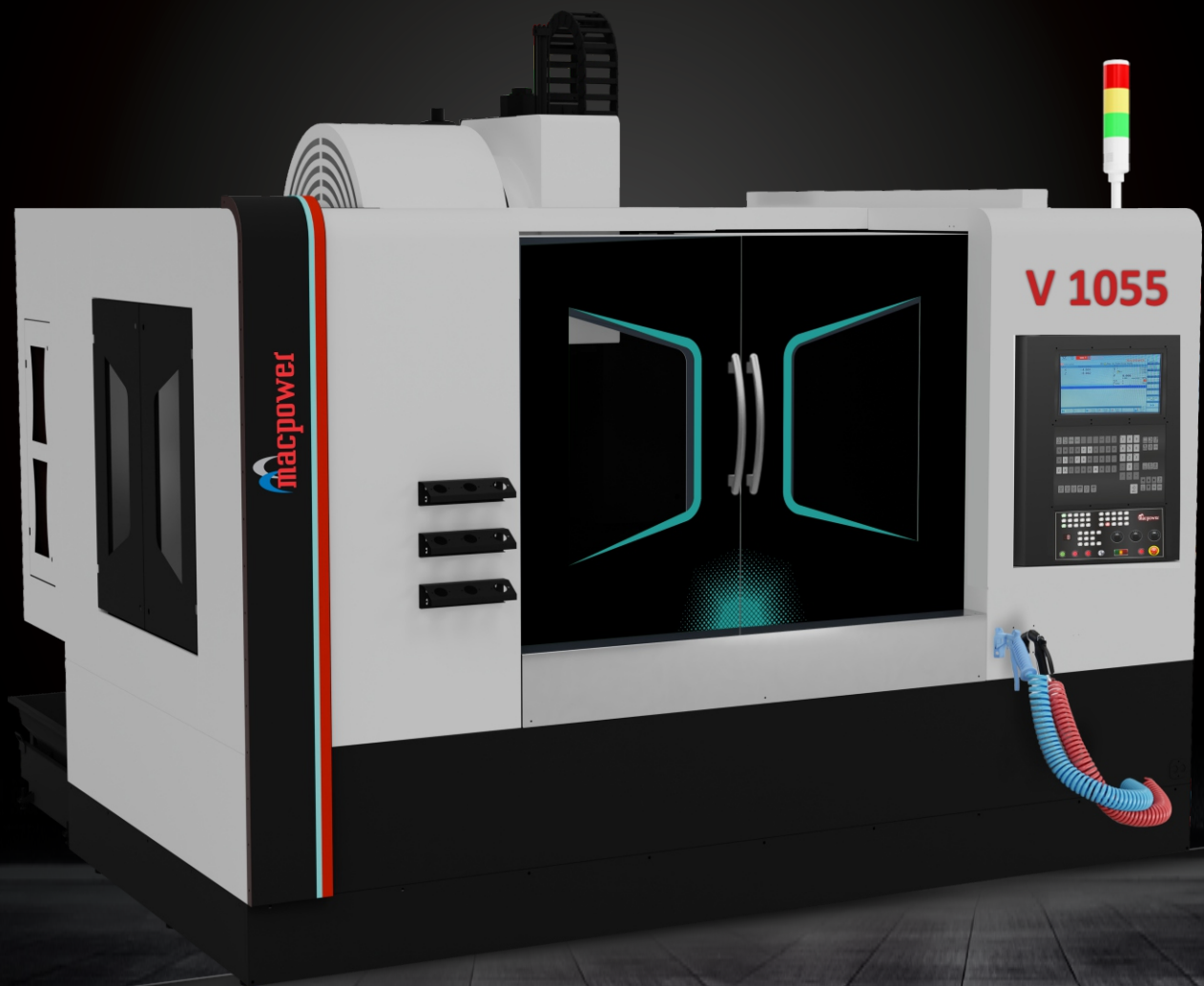


ALL **NEW** 5TH GENERATION
SERIES



V 1055



VIBRANT
SERIES



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V 1055 MACHINE CONFIGURATIONS

DESCRIPTION CAPACITY

X Axis Travel	mm	1010
Y Axis Travel	mm	510
Z Axis Travel	mm	510
Rapid Feed Rates X/Y/Z Axis	m/min	30/30/30

Distance From Table

Top To Spindle Face	mm	100-610
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TABLE

Table Size (Clamping Area)	mm	500x1200
No./Width/cd Of T-slots	mm	4/18/100
Max Safe Load On Table	kg	1000

MAIN SPINDLE

Taper	-	BT 40 / BT 50
Speed	rpm	80-8000
Cutting Feed Rate	mm/min	1-10000
Rated Power (fanuc)	.kw	11 / 15

AUTO TOOL CHANGER

Type	-	TWIN ARM
No. Of Tools	-	24
Tool Selection	-	RANDOM
Max. Tool Dia. (Pocket Full/empty)	mm	80/150
Tool Length	mm	300
Tool Weight	kg	7

ACCURACY (AS PER JIS)

Positioning	mm	0.01
Repeatability	mm	0.007

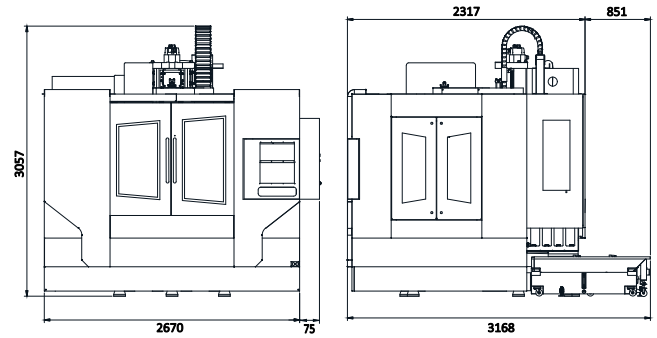
INSTALLATION DATA

Pneumatic Supply	bar	6
Machine Weight (Approx)	kg	6200
Total Connected Load	kva	25
Power Supply	-	AC 440 V, 50HZ, 3PH.
Machine Dimensions (wxdxh) (Approx)	mm	2745x3168x3057

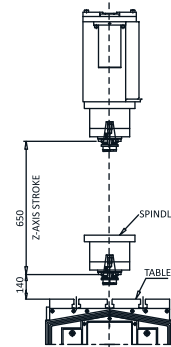
SYSTEM

Fanuc	-	OI MF PLUS (ADV MILL)
Siemens	-	828D
Mitsubishi	-	M80 V

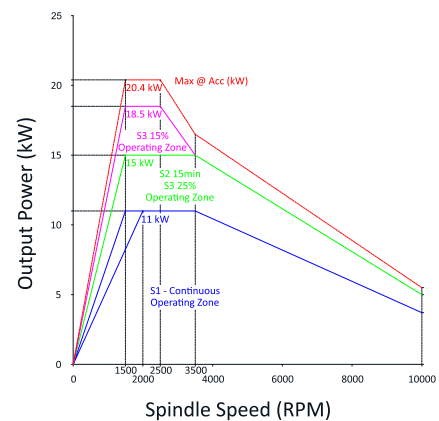
MACHINE DIMENSIONS



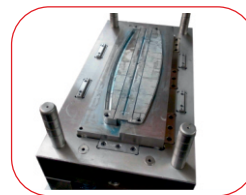
MACHINING RANGE



POWER DIAGRAM



COMPONENTS



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