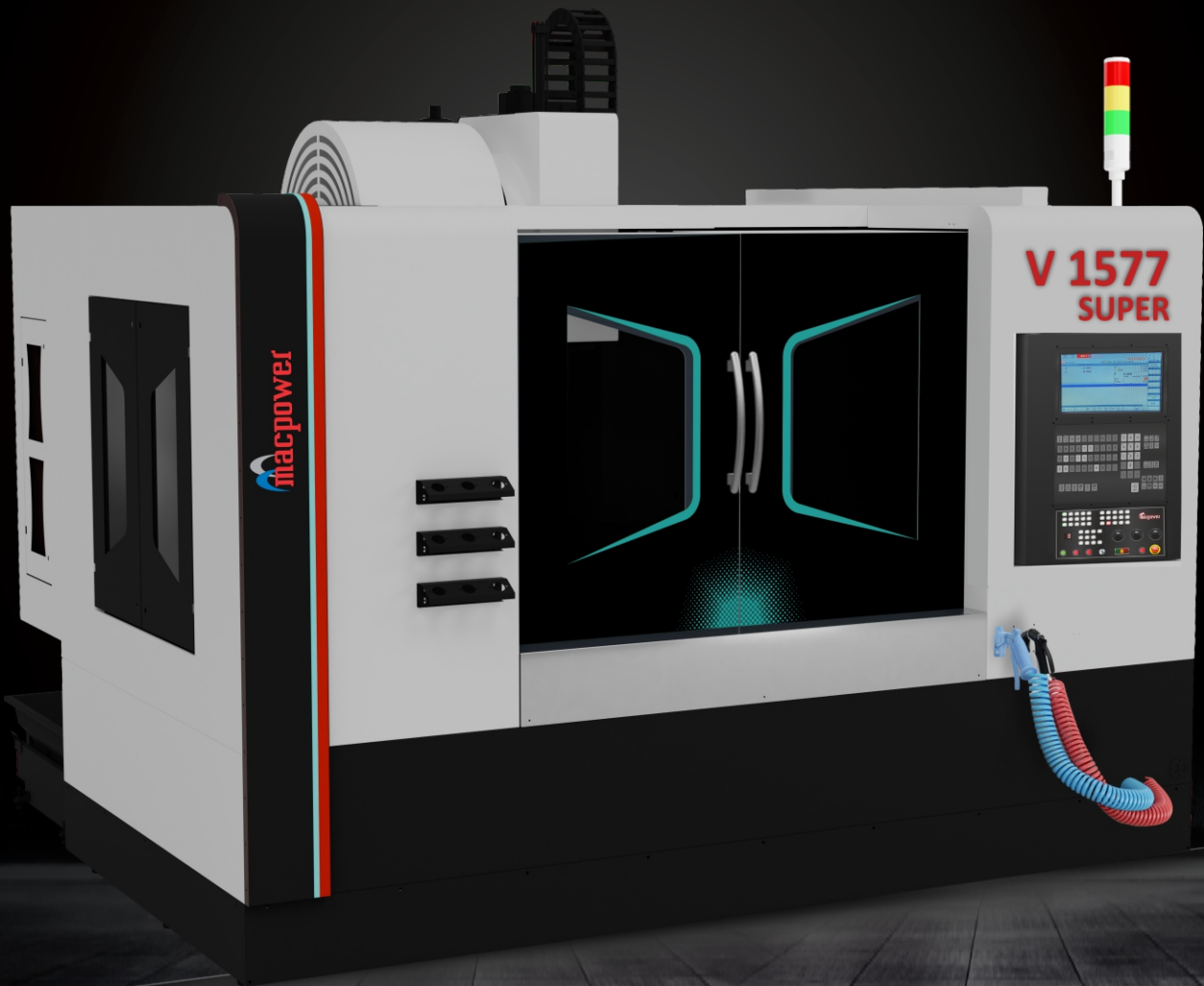


ALL **NEW** 5TH GENERATION

SERIES



V 1577 SUPER



JUMBO SERIES

ONE NUMBER - MULTI SOLUTIONS



FOR SALES INQUIRIES & CUSTOMER CARE

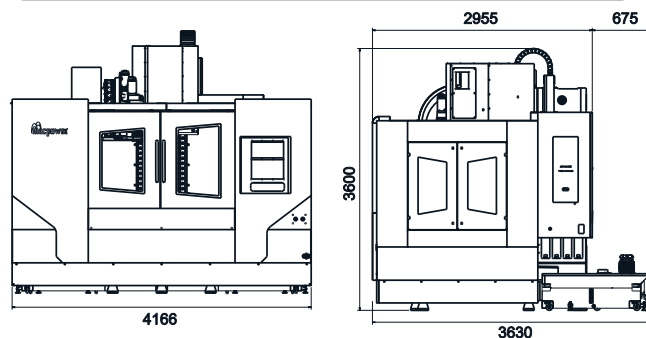
96-1098-1098

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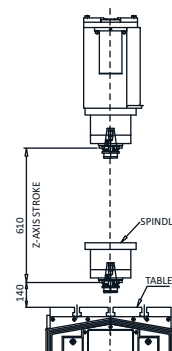
V 1577 SUPER MACHINE CONFIGURATIONS

DESCRIPTION	UNIT	V 1577 SUPER
CAPACITY		
X Axis Travel	MM	1510
Y Axis Travel	MM	710
Z Axis Travel	MM	710
Rapid Feed Rates X/Y/Z Axis	M/MIN	24/24/20
Distance From Table		
Top To Spindle Face	MM	140-850
TABLE		
Table Size (Clamping Area)	MM	700 X 1650
No./Width/Cd Of T-slots	MM	5/18/125
Max Safe Load On Table	KG	1500
MAIN SPINDLE		
Taper	-	BT 40/BT 50
Speed	RPM	80-8000/60-6000
Cutting Feed Rate	MM/MIN.	1-10000
Rated Power (Fanuc)	KW	11/15
AUTO TOOL CHANGER		
Type	-	TWIN ARM
No. Of Tools (BT 40/BT 50)	-	24/20
Tool Selection	-	RANDOM
Max. Tool Dia. (Pocket Full/empty) (bt 40/bt 50)	MM	80/150, 125/200
Tool Length (BT 40/BT 50)	MM	300/400
Tool Weight (BT 40/BT 50)	KG	7/20
ACCURACY (AS PER JIS)		
Positioning	MM	0.01
Repeatability	MM	0.007
INSTALLATION DATA		
Pneumatic Supply	BAR	6
Machine Weight (Approx)	KG	10000/10500
Total Connected Load	KVA	26
Power Supply	-	AC 440 V, 50HZ, 3PH.
Machine Dimensions (wxdxh) (Approx)	MM	4166x3630x3600 (BT-40)
SYSTEM		
Fanuc	-	OI MF PLUS (ADV MILL)
Siemens	-	828D
Mitsubishi	-	M80 V

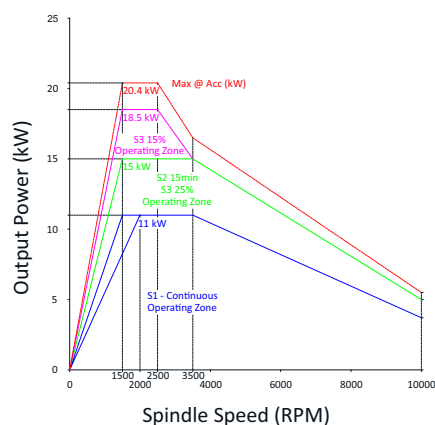
MACHINE DIMENSIONS



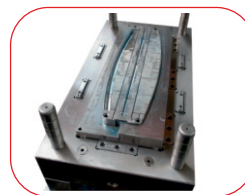
MACHINING RANGE



POWER DIAGRAM



COMPONENTS



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Surendranagar	: 74860 42366
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Bhavnagar	: 93777 87930
Ahmedabad	: 93775 87930
Sanand	: 93775 87930
Anand	: 93775 87930
Baroda	: 63560 02810
Halol	: 63560 02810
Surat	: 63560 02810
Vapi	: 63560 02810
Mumbai (C)	: 70964 55955
Mumbai (W)	: 93203 87930
Nasik	: 93713 87930
Aurangabad	: 93456 87930
Kolhapur	: 70690 11499
Pune	: 93210 87930
Ahmednagar	: 93210 87930

NORTH ZONE

Delhi	: 76000 10288
Faridabad	: 74860 29853
Ghaziabad	: 70690 75161
Noida	: 70690 75161
Gurgaon	: 72111 08487
Haryana	: 89504 69265
Sonapat	: 89504 69265
	: 72111 02818
Ludhiana	: 99886 93302
Mohali	: 99886 93302
Jaipur	: 72111 88869
Alwar	: 72111 88869
Jodhpur	: 72111 88869

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Jameshpur	: 93758 45361

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Bangalore	: 72111 03869
Chennai	: 63560 02822
Belgaum	: 91641 02610
Coimbatore	: 72111 02822
Trichy	: 72111 02822
Kerala	: 72111 02822

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Bhopal	: 87706 96570