

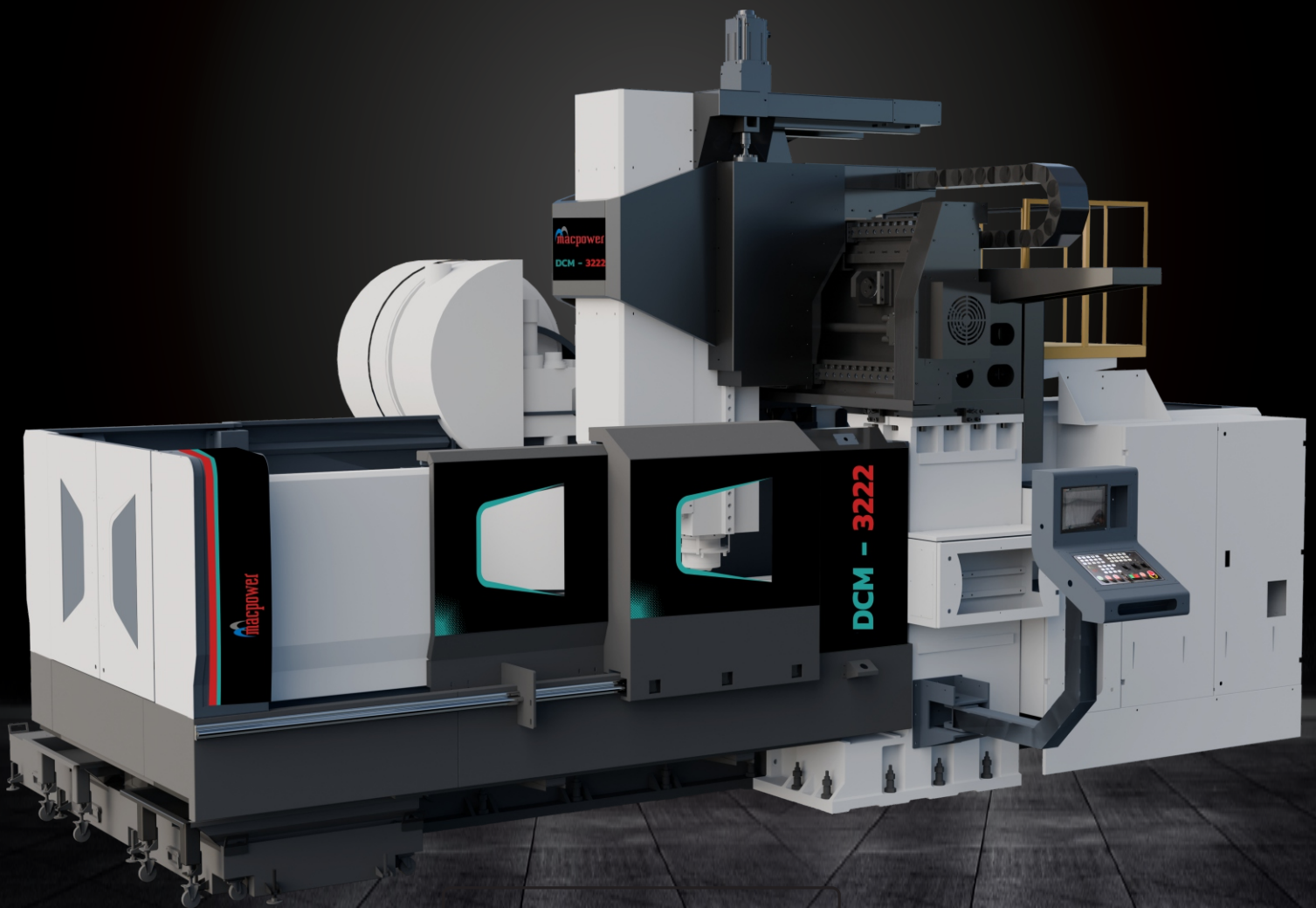
ALL **NEW** 5TH GENERATION

SERIES



DOUBLE COLUMN

MACHINING CENTERS



DCM 3222

ONE NUMBER - MULTI SOLUTIONS

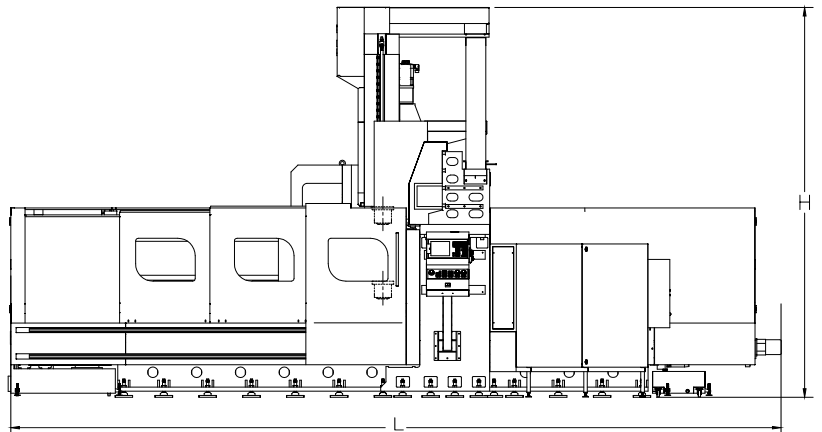
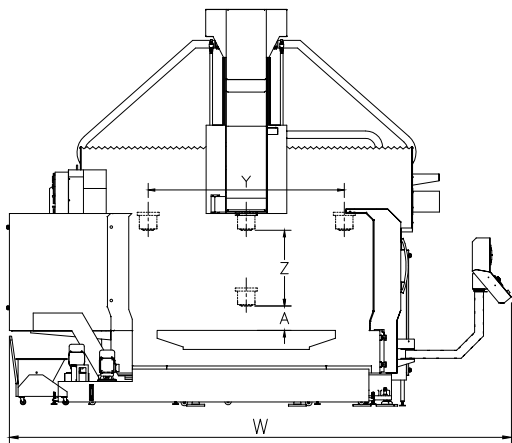


FOR SALES INQUIRIES & CUSTOMER CARE

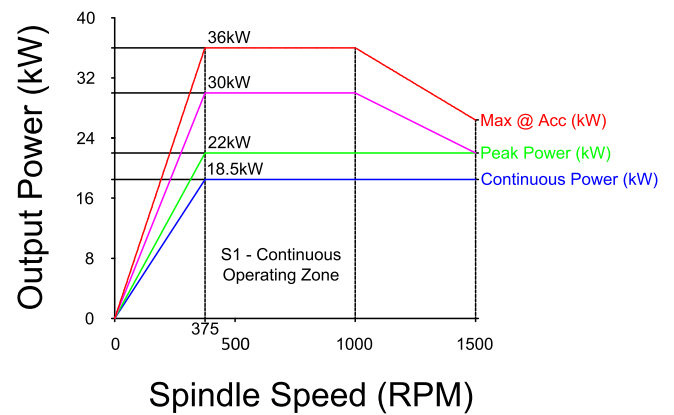
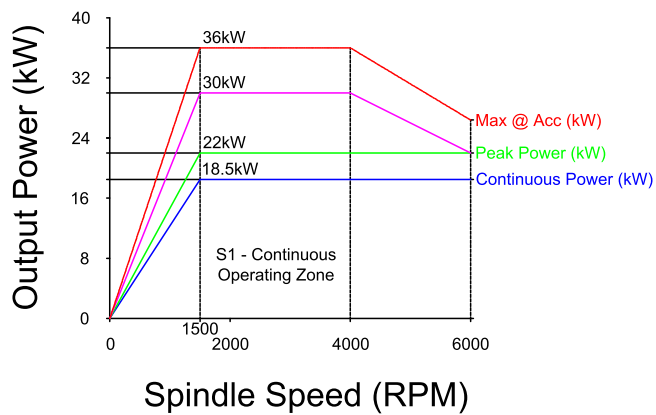
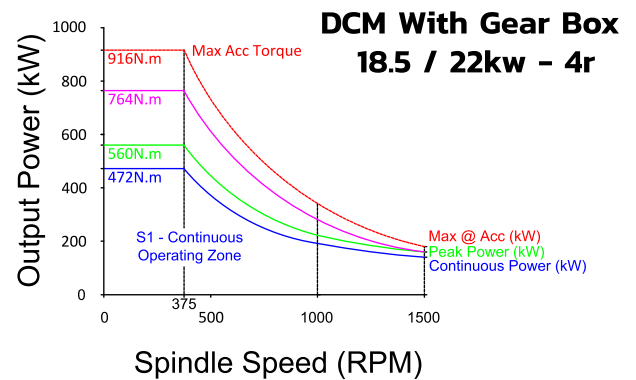
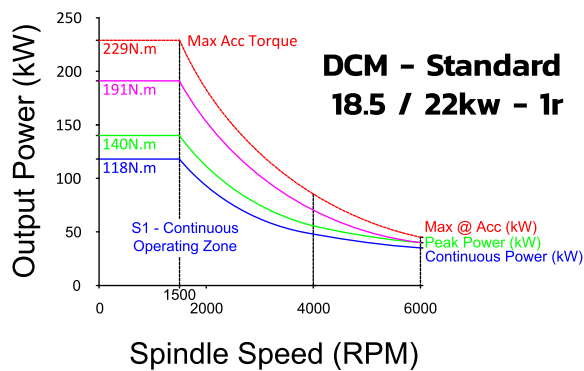
96-1098-1098

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MACHINE LAYOUT



POWER DIAGRAM



MACHINE CONFIGURATIONS

AXIS CAPACITY

	UNIT	DCM 3222
Travel X	mm	3200
Travel Y	mm	2760
Travel Z	mm	800 (1000)
Distance Between Column	mm	2500
Rapid X/Y/Z	m/min.	15/15/15
Distance Table - Spindle Face	mm	200 - 1000 (200 - 1200)

TABLE

Size	mm	3000X2000
T Slot No	-	12
T Slot CD	mm	160
T Slot Width	mm	22
Max. Safe Load on Table	Kg	9000

SPINDLE

Taper	-	BT - 50
RPM	-	80 - 6000
Cutting Feed Rate	mm/min.	1 - 10000
Spindle Motor - Fanuc	Kw	18.5 / 22 / 30
Spindle Motor - Siemens	Kw	21.5 / 32.3
Spindle Motor - Mitsubishi		18.5 / 22 / 30

AUTOMATIC TOOL CHANGER

No. of Tools (Std/Opt)	-	20 (24/30/40)
Max. Tool Dia. (All pocket full)	mm	125
Max. Tool Dia. (Adj. pocket empty)	mm	220
Tool Length Max.	mm	400
Tool Weight Max.	Kg	20

ACCURACY

Positional Accuracy	mm	0.025
Repeatability	mm	0.020

CHIP REMOVAL

Chip Removal	-	Screw Conveyor + Chip Tray
Machine Weight	Kg	33000

SYSTEMS

Fanuc	-	Oi MF Plus
Siemens	-	828D
Mitsubishi	-	M80V

FOR MORE INFORMATION PLEASE CONTACT

WEST ZONE

Rajkot	:	93777 87930
Jamnagar	:	74860 42366
Surendranagar	:	74860 42366
Morbi	:	93777 87930
Bhavnagar	:	93777 87930
Ahmedabad	:	93775 87930
Sanand	:	93775 87930
Anand	:	93775 87930
Baroda	:	63560 02810
Halol	:	63560 02810
Surat	:	63560 02810
Vapi	:	63560 02810
Mumbai (C)	:	70964 55955
Mumbai (W)	:	93203 87930
Nasik	:	93713 87930
Aurangabad	:	93456 87930
Kolhapur	:	70690 11499
Pune	:	93210 87930
Ahmednagar	:	93210 87930

NORTH ZONE

Delhi	:	76000 10288
Faridabad	:	74860 29853
Ghaziabad	:	70690 75161
Noida	:	70690 75161
Gurugram	:	72111 08487
Haryana	:	89504 69265
Sonipat	:	89504 69265
		72111 02818
Ludhiana	:	99886 93302
Mohali	:	99886 93302
Jaipur	:	72111 88869
Alwar	:	72111 88869
Jodhpur	:	72111 88869

EAST ZONE

Kolkata	:	93758 45361
Jameshedpur	:	93758 45361

SOUTH ZONE

Hyderabad	:	70961 50505
Bangalore	:	72111 03869
Chennai	:	63560 02822
Belgaum	:	91641 02610
Coimbatore	:	72111 02822
Trichy	:	72111 02822
Kerala	:	72111 02822

CENTRAL ZONE

Indore	:	99747 97756
Bhopal	:	87706 96570

*at
your service
anytime
anywhere*



MACPOWER CNC MACHINES LTD.



Regd. office address : Plot No. 2234, Near Kranti Gate,
GIDC, Metoda - 360 021. Rajkot, Gujarat. (INDIA)

+91 2827 287930/31 sales@macpowercnc.com www.macpowercnc.com



Note : Technical Specifications and Colors are subject to change as a part of continuous development.